

## Gas phase synthesis of methylene lactones using oxynitride catalyst

**Description of Technology:** The invention pertains to a method of producing unsubstituted and substituted alpha-methylene lactones by a gas phase reaction of starting lactones with formaldehyde in the presence of an oxynitride catalyst or oxynitride composite catalyst.

## **Patent Listing:**

1. **US Patent No. 7,151,185**, Issued December 19, 2006, "Gas phase synthesis of methylene lactones using oxynitride catalyst"

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**Market Potential**: Alpha-methylene-gamma-butyrolactone and methyl alpha-methylene-gamma-butyrolactone are useful monomers in the preparation of both homopolymers and copolymers. In addition, the alpha-methylene-gamma-butyrolactone group is an important structural feature of many sesquiterpenes of biological importance.

Although a phosphorus oxynitride system might be expected to possess a significant advantage in hydrothermal stability compared to conventional silica catalysts, the catalytic activity of such a material for lactone conversion reactions cannot be predicted because of the unpredictable nature of catalysis in general.

It would be advantageous to have a catalyst that is hydrothermally stable at high temperatures and whose activity does not decay with time on stream (TOS) or after several high temperature oxidizing regenerations.

## **Benefits:**

- Utilizes a catalyst that is hydrothermally stable
- Activity does not decay with time on stream

## **Applications:**

Production of lactones

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